

AMS1500S

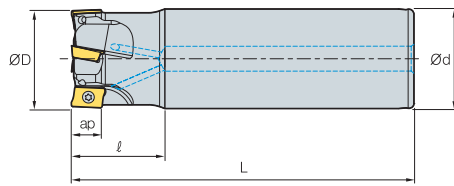


Fig. 1

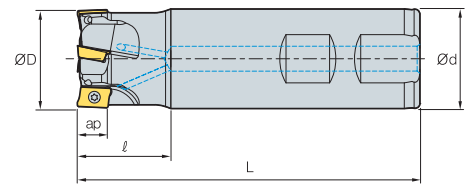


Fig. 2



AA
90°
• AR: 7.5°~12.5°
• RR: -28°~-14°

(mm)

Designation		ØD	Ød	ℓ	L	ap		Fig.
AMS 15025HS-4S20	4	25	20	30	110	9	0.25	2
15025HS-4S25	4	25	25	30	110	9	0.25	2
15028HS	4	28	25	30	110	9	0.36	2
15028HS-4L25	4	28	25	30	180	9	0.61	1
15028HS-5	5	28	25	30	110	9	0.36	2
15030HS	4	30	25	30	110	9	0.38	2
15030HS-4L25	4	30	25	30	180	9	0.62	1
15030HS-5	5	30	25	30	110	9	0.38	2
15032HS	4	32	32	30	110	9	0.60	2
15032HS-4L32	4	32	32	30	180	9	1.00	1
15032HS-5	5	32	32	30	110	9	0.60	2
15035HS	5	35	32	30	110	9	0.70	2
15035HS-6	6	35	32	30	110	9	0.70	2
15040HS-S32	5	40	32	35	130	9	0.80	2
15040HS-5L32	5	40	32	35	200	9	1.20	1
15040HS-6S32	6	40	32	35	130	9	0.80	2
15040HS-S40	5	40	40	35	130	9	1.13	2
15040HS-6S40	6	40	40	35	130	9	1.13	2
15040HS-S42	5	40	42	35	130	9	1.23	2
15040HS-6S42	6	40	42	35	130	9	1.23	2

Available inserts

APMT-MA APMT-ML APMT-MM



Designation	Cermet		Coated											Uncoated		page		
	CN2000	CN30	NCM325	NC5330	NCM535	NCM545	PC2505	PC2510	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400		G10	H01
APMT 0903PDFR-MA																	●	E05
090308PDFR-MA																		
0903PDER-ML														●	●			
090308PDER-ML														●	●			
0903PDSR-MM				●			●	●	●	●	●			●	●			
090308PDSR-MM				●					●	●				●	●			
090312R-MM									●	●				●	●			
090316R-MM				●					●	●				●	●			
090320R-MM									●	●				●	●			

Parts

Specification		
Ø25~Ø40	FTKA02565S	TW08S

Available inserts E05